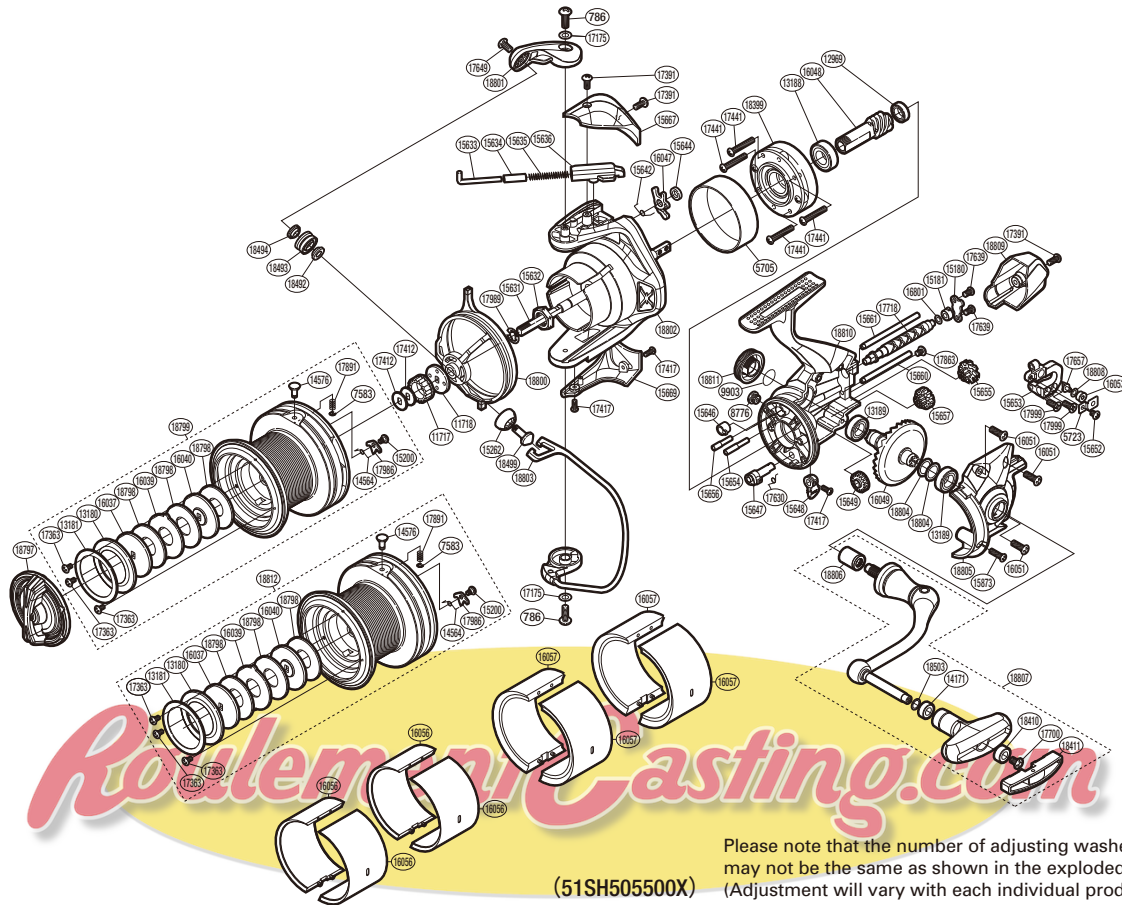


# SHIMANO

## ULTEGRA S A-RB

## ULTCI45500XSC



Please note that the number of adjusting washers may not be the same as shown in the exploded views. (Adjustment will vary with each individual product.)

(51SH505500X)

Part No.	Description	Part No.	Description	Part No.	Description
RD 0786	Screw	RD15654	Idle Gear B Shaft	RD17999	Screw
RD 5705	Roller Clutch Ring	RD15655	Idle Gear B	RD18399	Roller Clutch Assembly
RD 5723	Oscillating Pawl Cover	RD15656	Idle Gear C Shaft	RD18410	Handle Knob Bushing A
RD 7583	E Lock	RD15657	Idle Gear C	RD18411	Handle Knob Seal
RD 8776	Oil Cap	RD15660	Oscillating Guide A	RD18492	Line Roller Collar *
RD 9903	O Ring	RD15661	Oscillating Guide B	RD18493	Line Roller Assembly *
RD11717	Spool Support A	RD15667	Bail Spring Cover	RD18494	Line Roller Spacer *
RD11718	Spool Support B	RD15669	Bail Hold Support Guard	RD18499	Line Roller Support *
RD12969	Ball Bearing ****	RD15873	Screw	RD18503	Washer
RD13180	Seal Plate A	RD16037	Key Washer	RD18797	Drag Knob Assembly
RD13181	Seal Plate B	RD16039	Eared Washer	RD18798	Drag Washer
RD13188	Ball Bearing ****	RD16040	Key Washer	RD18799	Spool Assembly
RD13189	Ball Bearing ****	RD16047	Bail Trip Lever	RD18800	Line Safety Guard Assembly
RD14171	Handle Knob Bushing	RD16048	Pinion Gear **	RD18801	Bail Arm
RD14564	Drag Click Spring	RD16049	Drive Gear **	RD18802	Rotor
RD14576	Line Clip	RD16051	Screw	RD18803	Bail Assembly
RD15180	Worm Shaft Retainer	RD16053	Oscillating Slider Bushing ***	RD18804	Washer **/****
RD15181	Worm Bushing (Rear) ***	RD16801	Washer ***	RD18805	Side Cover
RD15200	Screw	RD17175	Washer	RD18806	Handle Shaft Cover B
RD15262	Line Roller Support Cover *	RD17363	Screw	RD18807	Handle Assembly
RD15631	Main Shaft	RD17391	Screw	RD18808	Washer ***
RD15632	Rotor Nut	RD17412	Spool Washer	RD18809	Rear Protector
RD15633	Bail Spring Guide A	RD17417	Screw	RD18810	Body Assembly
RD15634	Bail Spring Guide A Support	RD17441	Screw	RD18811	Handle Screw Cap Assembly
RD15635	Bail Spring	RD17630	Anti-Reverse Cam Spring		
RD15636	Bail Spring Guide B	RD17639	Screw	RD18812	Spare Spool Assembly (Accessory)
RD15642	Lever Spring	RD17649	Screw *		
RD15644	Washer	RD17657	Oscillating Pawl ***	RD16056	Spool Economizer A (4500) (Accessory)
RD15646	Worm Bushing (Front) ***	RD17700	Screw	RD16057	Spool Economizer B (3500) (Accessory)
RD15647	Anti-Reverse Cam	RD17718	Worm Shaft ***		
RD15648	Anti-Reverse Lever	RD17863	Screw	PK 0442	Line Roller Set *
RD15649	Idle Gear **	RD17891	Line Clip Spring	PK 0464	Gear Set **
RD15652	Screw	RD17986	Drag Click	PK 0465	Oscillation Set ***
RD15653	Oscillating Slider	RD17989	E Lock	PK 0466	Bearing Set ****