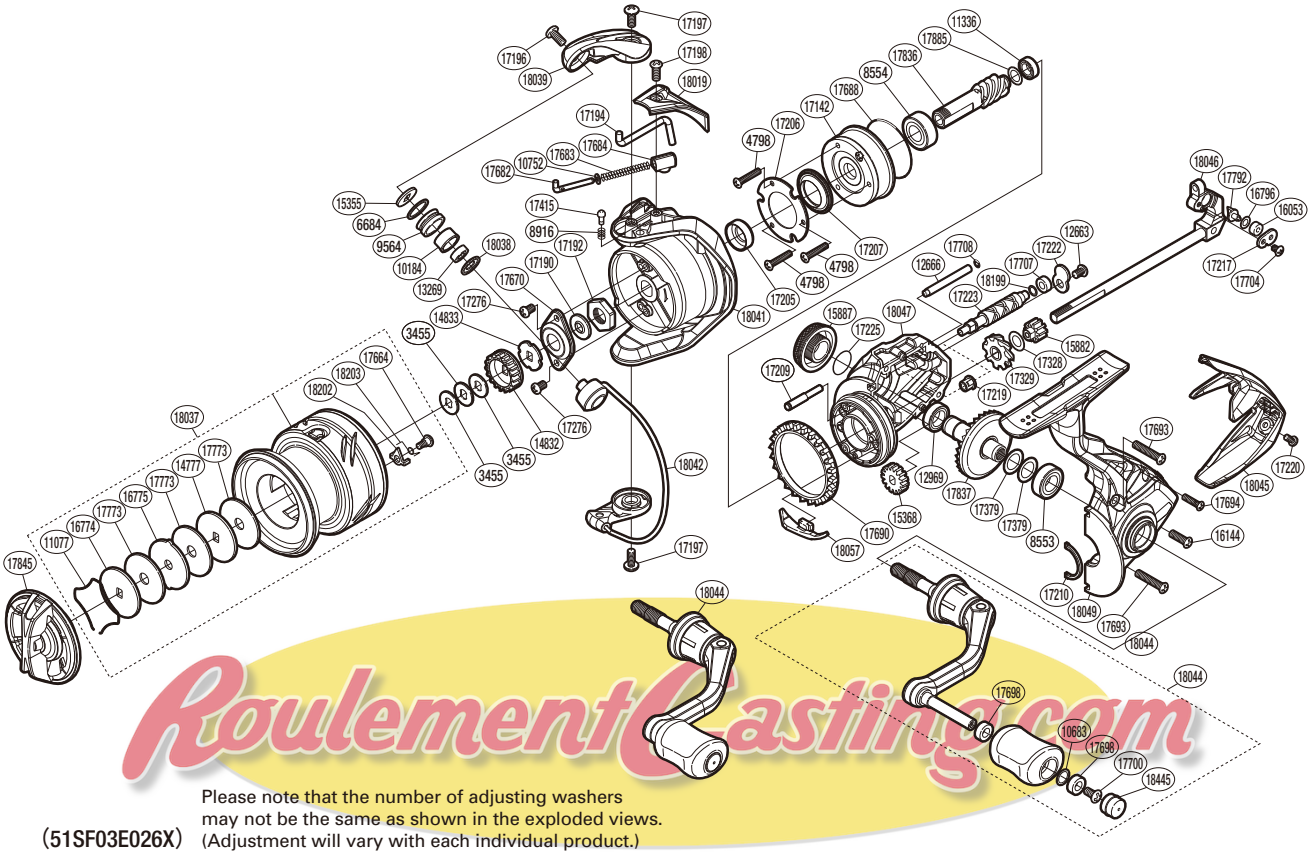
SHIMANO

ULTEGRA S A-RB

ULT-2500HGFB



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Please note that the number of adjusting washers may not be the same as shown in the exploded views. (Adjustment will vary with each individual product.)

(51SF03E026X)

Part No.	Description	Part No.	Description	Part No.	Description
RD 3455	Spool Washer	RD17196	Screw *	RD17708	O Ring
RD 4798	Screw	RD17197	Screw	RD17773	Drag Washer
RD 6684	Line Roller Spacer *	RD17198	Screw	RD17792	Oscillating Pawl ***
RD 8553	Ball Bearing ****	RD17205	Rotor Ring	RD17836	Pinion Gear **
RD 8554	Ball Bearing ****	RD17206	Roller Clutch Reinforce	RD17837	Drive Gear **
RD 8916	Click Spring	RD17207	Roller Clutch Water Proof	RD17845	Drag Knob
RD 9564	Line Roller *	RD17209	Idle Gear B Shaft	RD17885	Washer ****
RD10184	Line Roller Bushing *	RD17210	Flange Water Proof	RD18019	Bail Spring Cover
RD10683	Washer	RD17217	Oscillating Pawl Cover	RD18037	Spool Assembly
RD10752	Bail Spring Guide A Support	RD17219	Worm Bushing (Front) ***	RD18038	Line Roller Support B *
RD11077	Drag Washers Retainer	RD17220	Screw	RD18039	Bail Arm
RD11336	Ball Bearing ****	RD17222	Worm Shaft Retainer	RD18041	Rotor
RD12663	Screw	RD17223	Worm Shaft ***	RD18042	Bail Assembly
RD12666	Oscillating Guide A	RD17225	O Ring	RD18044	Handle Assembly
RD12969	Ball Bearing ****	RD17276	Screw	RD18045	Rear Protector
RD13269	Ball Bearing *	RD17328	Washer **	RD18046	Main Shaft Assembly
RD14777	Key Washer	RD17329	Idle Gear B (Large) **	RD18047	Body
RD14832	Spool Support A	RD17379	Washer **/****	RD18049	Side Cover
RD14833	Spool Support B	RD17415	Click Pin	RD18057	Bail Trip Strike
RD15355	Line Roller Washer *	RD17664	Screw	RD18199	Washer ***
RD15368	Idle Gear **	RD17670	Rotor Nut Lock Plate	RD18202	Drag Click
RD15882	Idle Gear B (Small) **	RD17682	Bail Spring Guide A	RD18203	Drag Click Spring
RD15887	Handle Screw Cap	RD17683	Bail Spring	RD18445	Handle Knob Seal
RD16053	Oscillating Slider Bushing ***	RD17684	Bail Spring Seat		
RD16144	Screw	RD17688	O Ring	RD18054	Anti Line Slip Sticker
RD16774	Key Washer	RD17690	Friction Ring		
RD16775	Eared Washer	RD17693	Screw		
RD16796	Spacer ***	RD17694	Screw		
RD17142	Roller Clutch Assembly	RD17698	Handle Knob Bushing	PK 0432	Line Roller Set *
RD17190	Bearing Water Proof	RD17700	Screw	PK 0398	Gear Set **
RD17192	Rotor Nut	RD17704	Screw	PK 0416	Oscillation Set ***
RD17194	Bail Trip Lever	RD17707	Worm Bushing ***	PK 0404	Bearing Set ****