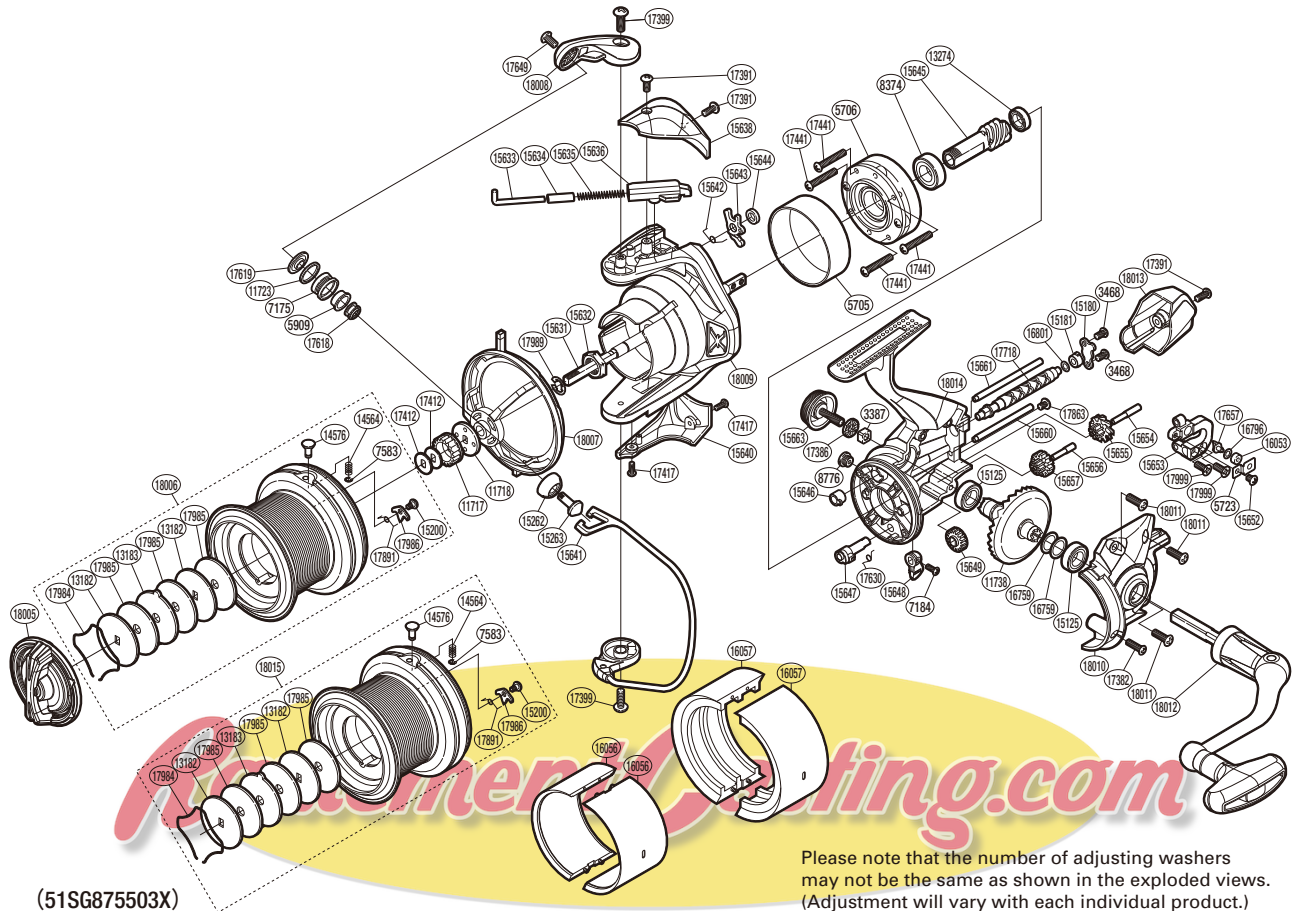


# SHIMANO

## ULTEGRA XSD S A-RB

## ULT-5500XSD



(51SG875503X)

Please note that the number of adjusting washers may not be the same as shown in the exploded views. (Adjustment will vary with each individual product.)

Part No.	Description	Part No.	Description	Part No.	Description
RD 3387	Handle Screw Lock	RD15638	Bail Spring Cover	RD17619	Line Roller Washer ****
RD 3468	Screw	RD15640	Bail Hold Support Guard	RD17630	Anti-Reverse Cam Spring
RD 5705	Roller Clutch Ring	RD15641	Bail Assembly	RD17649	Screw ****
RD 5706	Roller Clutch Assembly	RD15642	Lever Spring	RD17657	Oscillating Pawl ***
RD 5723	Oscillating Pawl Cover	RD15643	Bail Trip Lever	RD17718	Worm Shaft ***
RD 5909	Line Roller Bushing ****	RD15644	Washer	RD17863	Screw
RD 7175	Line Roller ****	RD15645	Pinion Gear *	RD17891	Line Clip Spring
RD 7184	Screw	RD15646	Worm Bushing (Front) ***	RD17984	Drag Washers Retainer
RD 7583	E Lock	RD15647	Anti-Reverse Cam	RD17985	Drag Washer
RD 8374	Ball Bearing **	RD15648	Anti-Reverse Lever	RD17986	Drag Click
RD 8776	Oil Cap	RD15649	Idle Gear *	RD17989	E Lock
RD11717	Spool Support A	RD15652	Screw	RD17999	Screw
RD11718	Spool Support B	RD15653	Oscillating Slider	RD18005	Drag Knob
RD11723	Line Roller Spacer ****	RD15654	Idle Gear B Shaft	RD18006	Spool Assembly
RD11738	Drive Gear *	RD15655	Idle Gear B *	RD18007	Line Safety Guard Assembly
RD13182	Key Washer	RD15656	Idle Gear C Shaft	RD18008	Bail Arm
RD13183	Eared Washer	RD15657	Idle Gear C *	RD18009	Rotor
RD13274	Ball Bearing **	RD15660	Oscillating Guide A	RD18010	Side Cover
RD14564	Drag Click Spring	RD15661	Oscillating Guide B	RD18011	Screw
RD14576	Line Clip	RD15663	Handle Screw Cap	RD18012	Handle Assembly
RD15125	Ball Bearing **	RD16053	Oscillating Slider Bushing ***	RD18013	Rear Protector
RD15180	Worm Shaft Retainer	RD16759	Washer */**	RD18014	Body
RD15181	Worm Bushing (Rear) ***	RD16796	Spacer ***		
RD15200	Screw	RD16801	Washer ***	RD18015	Spare Spool Assembly
RD15262	Line Roller Support Cover ****	RD17382	Screw		
RD15263	Line Roller Support ****	RD17386	Handle Screw Cap Spacer	RD16056	Spool Economizer A (4500) (accessory)
RD15631	Main Shaft	RD17391	Screw	RD16057	Spool Economizer B (3500) (accessory)
RD15632	Rotor Nut	RD17399	Screw		
RD15633	Bail Spring Guide A	RD17412	Spool Washer	PK 0148	Gear Set *
RD15634	Bail Spring Guide A Support	RD17417	Screw	PK 0424	Bearing Set **
RD15635	Bail Spring	RD17441	Screw	PK 0358	Oscillation Set New ***
RD15636	Bail Spring Guide B	RD17618	Line Roller Collar ****	PK 0425	Line Roller Set New ****