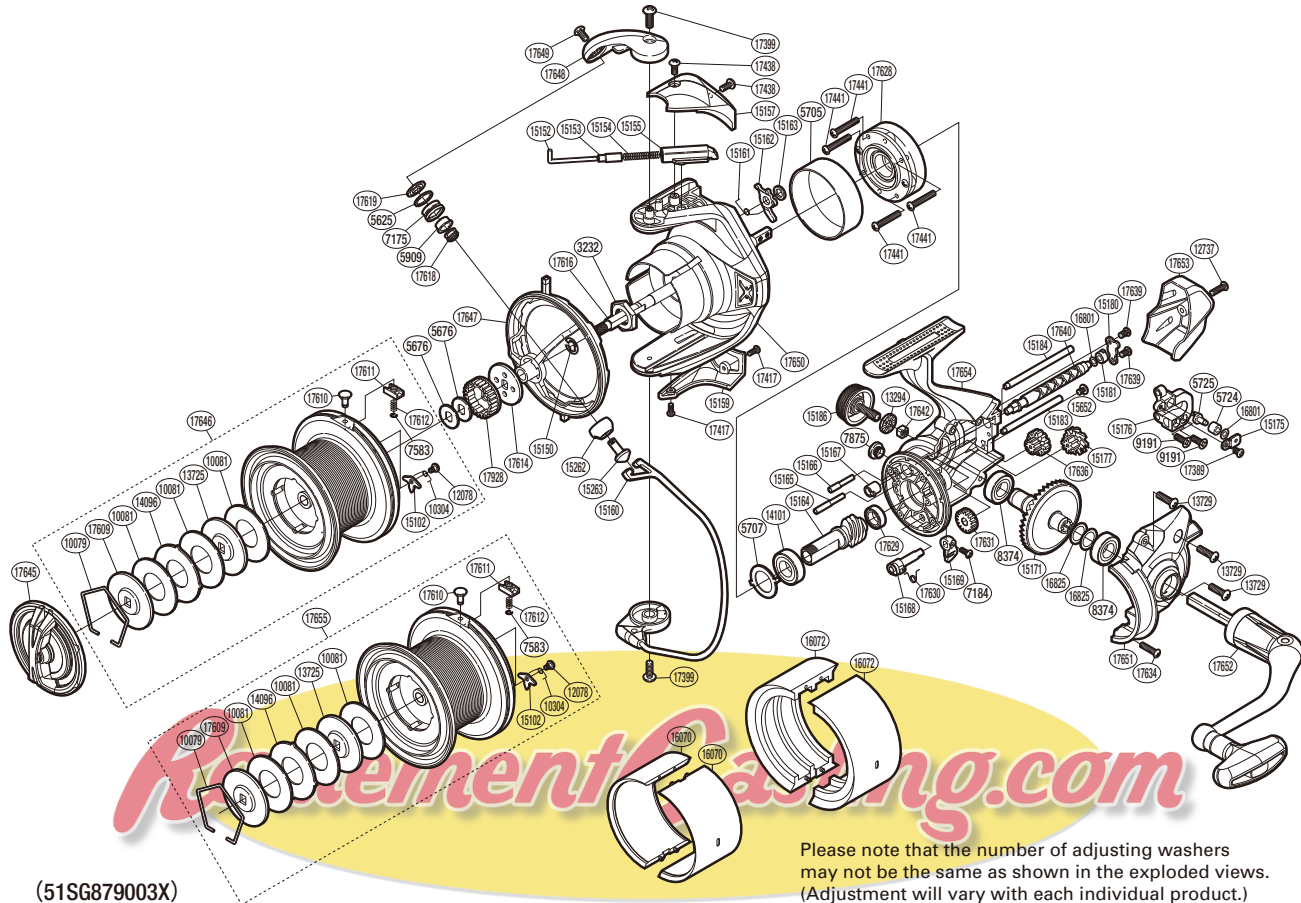


# SHIMANO

ULTEGRA XSD S A-RB

ULT-14000XSD



(51SG879003X)

Please note that the number of adjusting washers may not be the same as shown in the exploded views. (Adjustment will vary with each individual product.)

Part No.	Description	Part No.	Description	Part No.	Description
RD 3232	Rotor Nut	RD15161	Lever Spring	RD17616	Main Shaft
RD 5625	Line Roller Spacer ****	RD15162	Bail Trip Lever	RD17618	Line Roller Collar ****
RD 5676	Spool Washer	RD15163	Washer	RD17619	Line Roller Washer ****
RD 5705	Roller Clutch Ring	RD15164	Pinion Gear *	RD17628	Roller Clutch Assembly
RD 5707	Bearing Washer	RD15165	Idle Gear B Shaft	RD17629	Ball Bearing **
RD 5724	Oscillating Slider Bushing ***	RD15166	Idle Gear C Shaft	RD17630	Anti-Reverse Cam Spring
RD 5725	Oscillating Pawl ***	RD15167	Worm Bushing (Front) ***	RD17631	Idle Gear *
RD 5909	Line Roller Bushing ****	RD15168	Anti-Reverse Cam	RD17634	Screw
RD 7175	Line Roller ****	RD15169	Anti-Reverse Lever	RD17636	Idle Gear C *
RD 7184	Screw	RD15171	Drive Gear *	RD17639	Screw
RD 7583	E Lock	RD15175	Oscillating Pawl Cover	RD17640	Worm Shaft ***
RD 7875	Oil Cap	RD15176	Oscillating Slider	RD17642	Handle Screw Lock
RD 8374	Ball Bearing **	RD15177	Idle Gear B *	RD17645	Drag Knob
RD 9191	Screw	RD15180	Worm Shaft Retainer	RD17646	Spool Assembly
RD10079	Drag Washers Retainer	RD15181	Worm Bushing (Rear) ***	RD17647	Line Safety Guard Assembly
RD10081	Drag Washer	RD15183	Oscillating Guide A	RD17648	Bail Arm
RD10304	Click Spring	RD15184	Oscillating Guide B	RD17649	Screw
RD12078	Screw	RD15186	Handle Screw Cap	RD17650	Rotor
RD12737	Screw	RD15262	Line Roller Support Cover ****	RD17651	Side Cover
RD13294	Handle Screw Lock Washer	RD15263	Line Roller Support ****	RD17652	Handle Assembly
RD13725	Key Washer	RD15652	Screw	RD17653	Rear Protector
RD13729	Screw	RD16801	Washer ***	RD17654	Body
RD14096	Eared Washer	RD16825	Washer */**	RD17928	Spool Support A
RD14101	Ball Bearing **	RD17389	Screw		
RD15102	Drag Click	RD17399	Screw	RD17655	Spare Spool Assembly (accessory)
RD15150	E Lock	RD17417	Screw	RD16070	Spool Economizer A (10000) (accessory)
RD15152	Bail Spring Guide A	RD17438	Screw	RD16072	Spool Economizer C (3500) (accessory)
RD15153	Bail Spring Guide A Support	RD17441	Screw		
RD15154	Bail Spring	RD17609	Key Washer		
RD15155	Bail Spring Guide B	RD17610	Line Clip	PK 0354	Gear Set *
RD15157	Bail Spring Cover	RD17611	Line Clip Holder	PK 0355	Bearing Set **
RD15159	Bail Hold Support Guard	RD17612	Line Clip Spring	PK 0356	Oscillation Set ***
RD15160	Bail Assembly	RD17614	Spool Support B	PK 0413	Line Roller Set ****