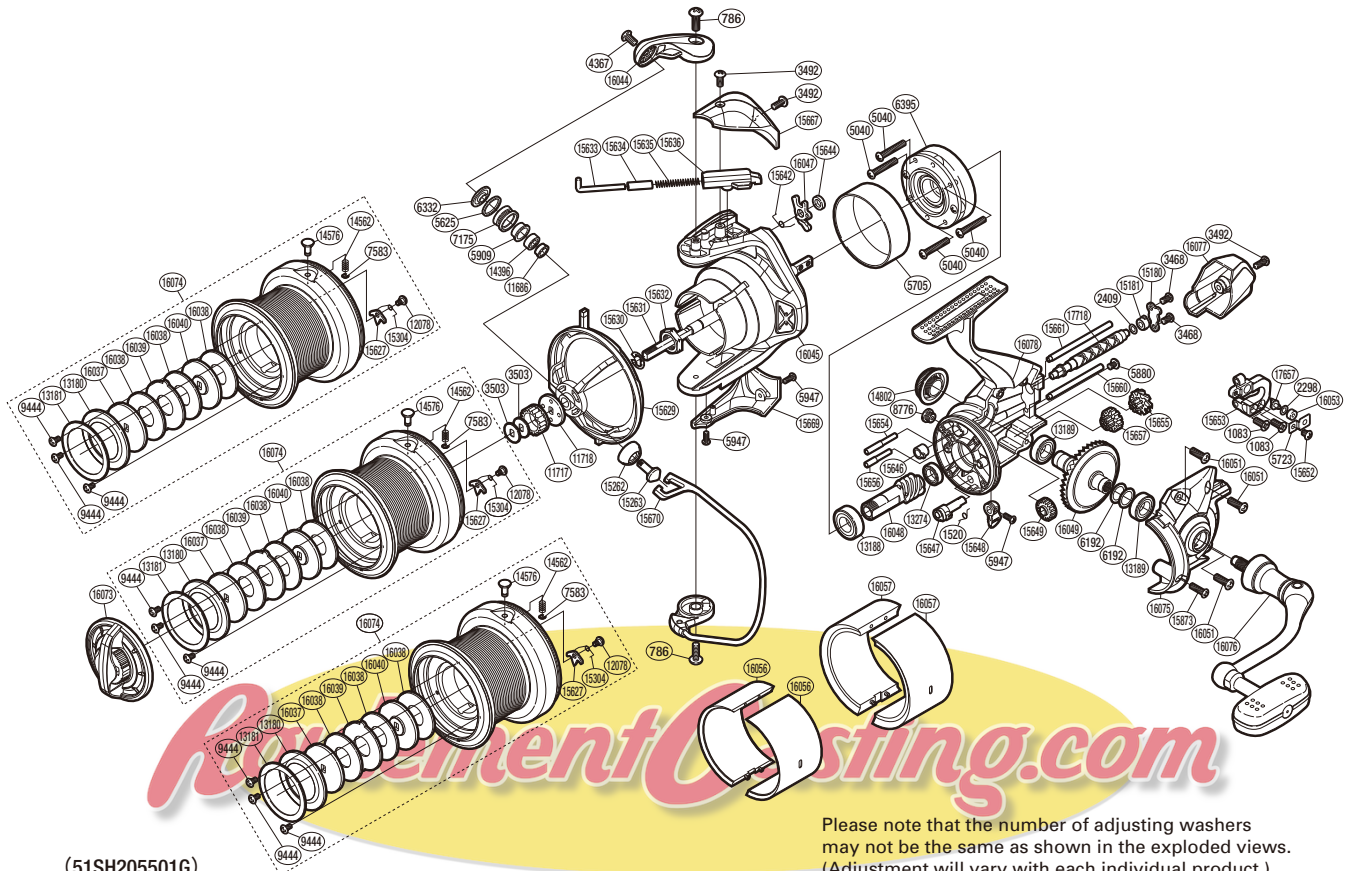


SHIMANO

ULTEGRA CI4+ XTB S A-RB

ULCI4+ 5500XTB



(51SH205501G)

Please note that the number of adjusting washers may not be the same as shown in the exploded views. (Adjustment will vary with each individual product.)

Part No.	Description	Part No.	Description	Part No.	Description
RD 0786	Screw	RD14396	Ball Bearing *	RD15667	Bail Spring Cover
RD 1083	Screw	RD14562	Line Clip Spring	RD15669	Bail Hold Support Guard
RD 1520	Anti-Reverse Cam Spring	RD14576	Line Clip	RD15670	Bail Assembly
RD 2298	Spacer ***	RD14802	Handle Screw Cap	RD15873	Screw
RD 2409	Spacer ***	RD15180	Worm Shaft Retainer	RD16037	Key Washer
RD 3468	Screw	RD15181	Worm Bushing (rear) ***	RD16038	Drag Washer
RD 3492	Screw	RD15262	Line Roller Support Cover *	RD16039	Eared Washer
RD 3503	Spool Washer	RD15263	Line Roller Support *	RD16040	Key Washer
RD 4367	Screw *	RD15304	Drag Click Spring	RD16044	Bail Arm
RD 5040	Screw	RD15627	Drag Click	RD16045	Rotor
RD 5625	Line Roller Spacer *	RD15629	Line Safety Guard	RD16047	Bail Trip Lever
RD 5705	Roller Clutch Ring	RD15630	E Lock	RD16048	Pinion Gear **
RD 5723	Oscillating Pawl Cover	RD15631	Main Shaft	RD16049	Drive Gear **
RD 5880	Screw	RD15632	Rotor Nut	RD16051	Screw
RD 5909	Line Roller Bushing *	RD15633	Bail Spring Guide A	RD16053	Oscillating Slider Bushing ***
RD 5947	Screw	RD15634	Bail Spring Guide A Support	RD16073	Drag Knob
RD 6192	Washer **/*****	RD15635	Bail Spring	RD16074	Spool Assembly
RD 6332	Line Roller Washer *	RD15636	Bail Spring Guide B	RD16075	Side Cover
RD 6395	Roller Clutch Assembly	RD15642	Lever Spring	RD16076	Handle Assembly
RD 7175	Line Roller *	RD15644	Washer	RD16077	Rear Protector
RD 7583	E Lock	RD15646	Worm Bushing (front) ***	RD16078	Body
RD 8776	Oil Cap	RD15647	Anti-Reverse Cam	RD17657	Oscillating Pawl ***
RD 9444	Screw	RD15648	Anti-Reverse Lever	RD17718	Worm Shaft ***
RD11686	Bearing Spacer *	RD15649	Idle Gear **		
RD11717	Spool Support A	RD15652	Screw	RD16056	Spool Economizer A (4500) (accessory)
RD11718	Spool Support B	RD15653	Oscillating Slider	RD16057	Spool Economizer B (3500) (accessory)
RD12078	Screw	RD15654	Idle Gear B Shaft		
RD13180	Seal Plate A	RD15655	Idle Gear B **		
RD13181	Seal Plate B	RD15656	Idle Gear C Shaft	PK 0211	Line Roller Set *
RD13188	Ball Bearing *****	RD15657	Idle Gear C **	PK 0225	Gear Set **
RD13189	Ball Bearing *****	RD15660	Oscillating Guide A	PK 0358	Oscillation Set ***
RD13274	Ball Bearing *****	RD15661	Oscillating Guide B	PK 0097	Bearing Set *****

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