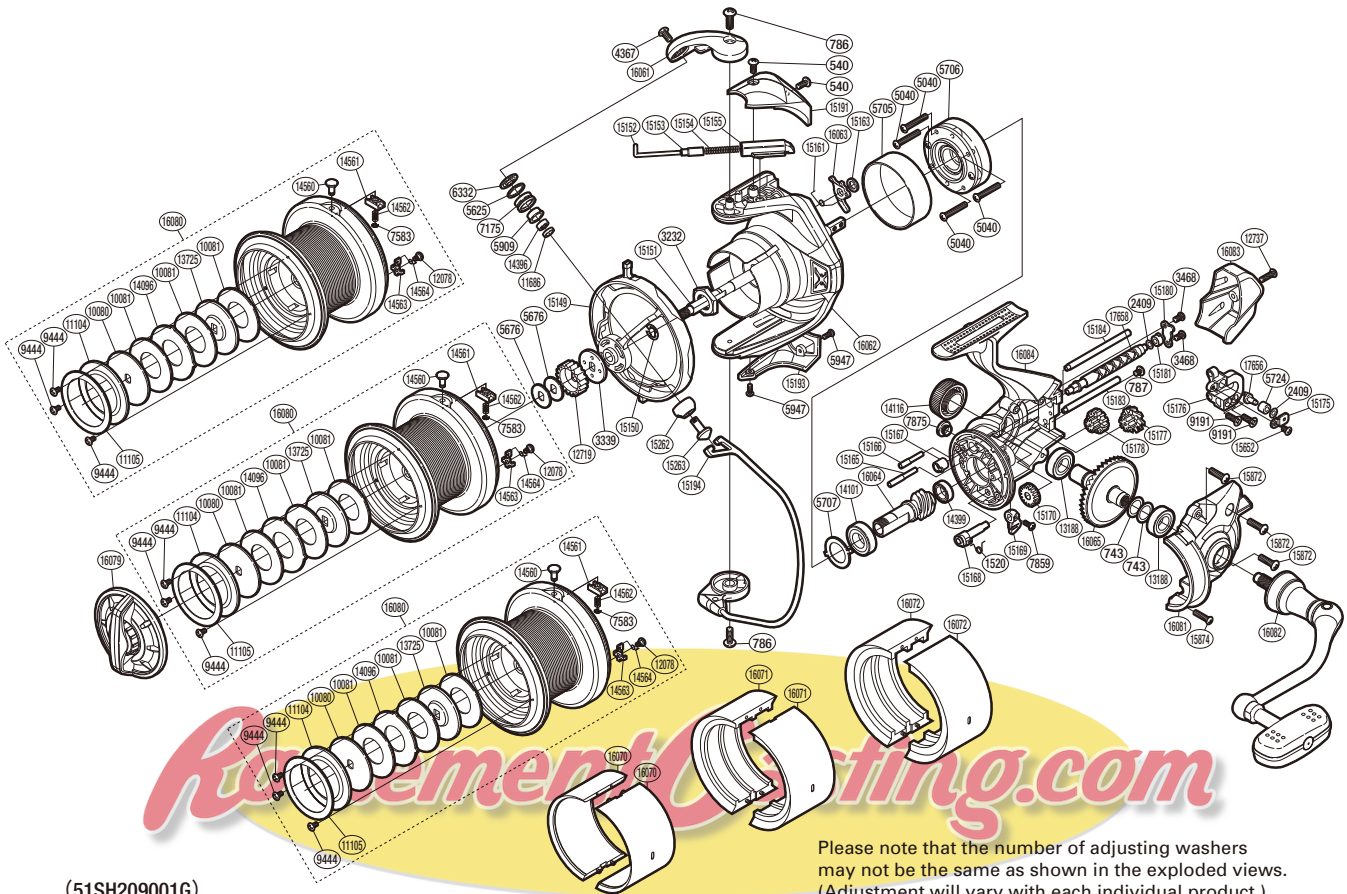


# SHIMANO

## ULTEGRA CI4+ XTB SA-RB ULCI4+ 14000XTB



(51SH209001G)

Please note that the number of adjusting washers may not be the same as shown in the exploded views. (Adjustment will vary with each individual product.)

Part No.	Description	Part No.	Description	Part No.	Description
RD 0540	Screw	RD13188	Ball Bearing	RD15184	Oscillating Guide B
RD 0743	Washer	RD13725	Key Washer	RD15191	Bail Spring Cover
RD 0786	Screw	RD14096	Eared Washer	RD15193	Bail Hold Support Guard
RD 0787	Screw	RD14101	Ball Bearing	RD15194	Bail Assembly
RD 1520	Anti-Reverse Cam Spring	RD14116	Handle Screw Cap	RD15262	Line Roller Support Cover *
RD 2409	Spacer	RD14396	Ball Bearing	RD15263	Line Roller Support *
RD 3232	Rotor Nut	RD14399	Ball Bearing	RD15652	Screw
RD 3339	Spool Support B	RD14560	Line Clip	RD15872	Screw
RD 3468	Screw	RD14561	Line Clip Holder	RD15874	Screw
RD 4367	Screw *	RD14562	Line Clip Spring	RD16061	Bail Arm
RD 5040	Screw	RD14563	Drag Click	RD16062	Rotor
RD 5625	Line Roller Spacer *	RD14564	Drag Click Spring	RD16063	Bail Trip Lever
RD 5676	Spool Washer	RD15149	Line Safety Guard	RD16064	Pinion Gear **
RD 5705	Roller Clutch Ring	RD15151	E Lock	RD16065	Drive Gear **
RD 5706	Roller Clutch Assembly	RD15150	Main Shaft	RD16079	Drag Knob
RD 5707	Bearing Washer	RD15152	Bail Spring Guide A	RD16080	Spool Assembly
RD 5724	Oscillating Slider Bushing ***	RD15153	Bail Spring Guide A Support	RD16081	Side Cover
RD 5909	Line Roller Bushing *	RD15154	Bail Spring	RD16082	Handle Assembly
RD 5947	Screw	RD15155	Bail Spring Guide B	RD16083	Rear Protector
RD 6332	Line Roller Washer *	RD15161	Lever Spring	RD16084	Body
RD 7175	Line Roller	RD15163	Washer	RD17656	Oscillating Pawl ***
RD 7583	E Lock	RD15165	Idle Gear B Shaft	RD17658	Worm Shaft ***
RD 7859	Screw	RD15166	Idle Gear C Shaft		
RD 7875	Oil Cap	RD15167	Worm Bushing (front) ***	RD16070	Spool Economizer A (10000) (accessory)
RD 9191	Screw	RD15168	Anti-Reverse Cam	RD16071	Spool Economizer B (6000) (accessory)
RD 9444	Screw	RD15169	Anti-Reverse Lever	RD16072	Spool Economizer C (3500) (accessory)
RD10080	Key Washer	RD15170	Idle Gear **		
RD10081	Drag Washer	RD15175	Oscillating Pawl Cover		
RD11104	Seal Plate A	RD15176	Oscillating Slider		
RD11105	Seal Plate B	RD15177	Idle Gear B **	PK 0211	Line Roller Set *
RD11686	Bearing Spacer *	RD15178	Idle Gear C **	PK 0212	Gear Set **
RD12078	Screw *****	RD15180	Worm Shaft Retainer	PK 0359	Oscillation Set ***
RD12719	Spool Support A	RD15181	Worm Bushing (rear) ***	PK 0071	Bearing Set *****
RD12737	Screw	RD15183	Oscillating Guide A	PK 0062	Drag Clicker Set *****