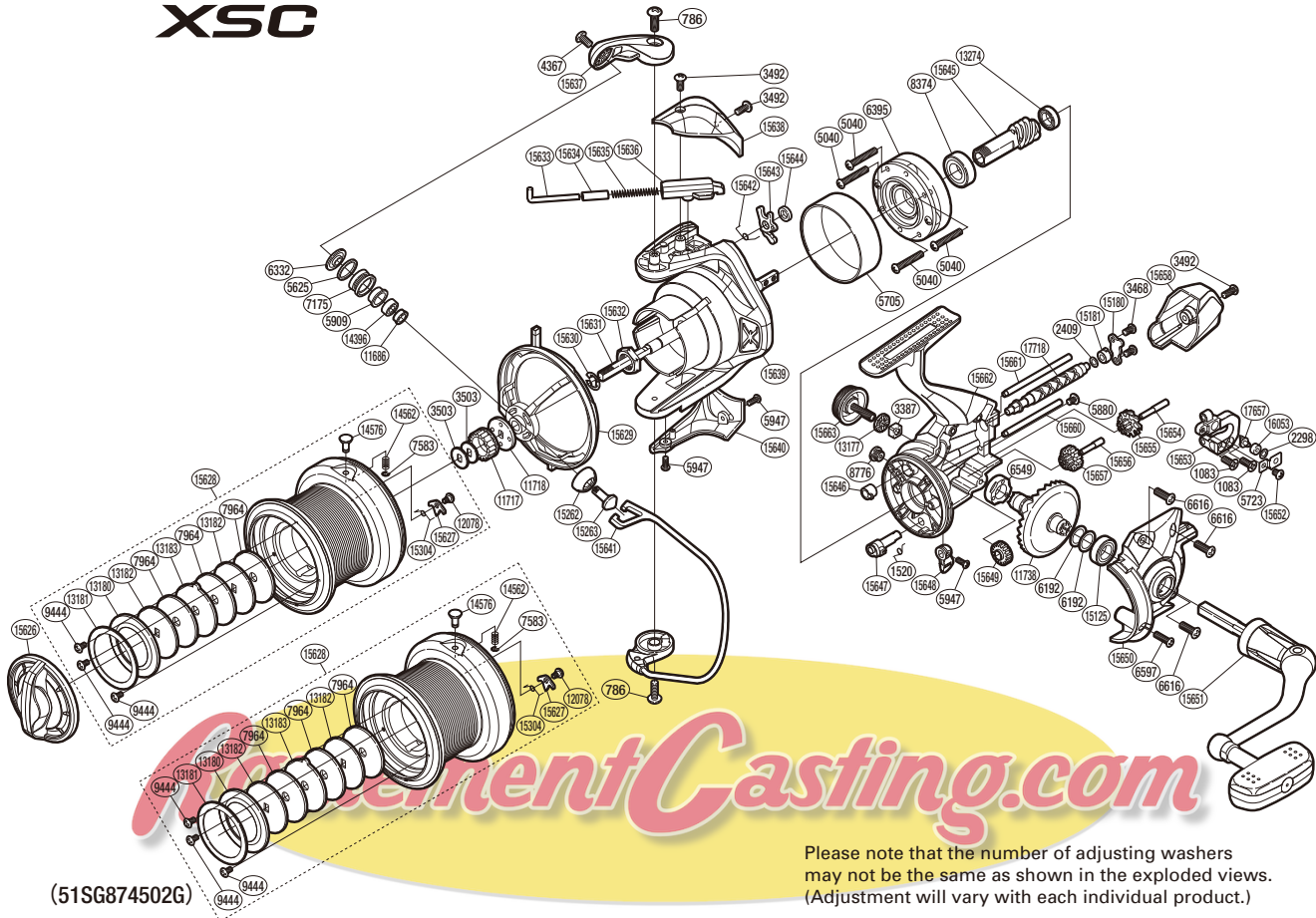


SHIMANO

ULTEGRA XSC

S A-RB

UL-4500XSC



Please note that the number of adjusting washers may not be the same as shown in the exploded views. (Adjustment will vary with each individual product.)

(51SG874502G)

Part No.	Description	Part No.	Description	Part No.	Description
RD 0786	Screw ****	RD11738	Drive Gear **	RD15641	Bail Assembly
RD 1083	Screw	RD12078	Screw *****	RD15642	Lever Spring
RD 1520	Anti-Reverse Cam Spring	RD13177	Handle Screw Cap Spacer	RD15643	Bail Trip Lever
RD 2298	Spacer ***	RD13180	Seal Plate A	RD15644	Washer
RD 2409	Spacer ***	RD13181	Seal Plate B	RD15645	Pinion Gear **
RD 3387	Handle Screw Lock	RD13182	Key Washer	RD15646	Worm Bushing (front) ***
RD 3468	Screw	RD13183	Eared Washer	RD15647	Anti-Reverse Cam
RD 3492	Screw	RD13274	Ball Bearing *****	RD15648	Anti-Reverse Lever
RD 3503	Spool Washer	RD14396	Ball Bearing *	RD15649	Idle Gear **
RD 4367	Screw *	RD14562	Line Clip Spring	RD15650	Side Cover
RD 5040	Screw	RD14576	Line Clip	RD15651	Handle Assembly
RD 5625	Line Roller Spacer *	RD15125	Ball Bearing *****	RD15652	Screw
RD 5705	Roller Clutch Ring	RD15180	Worm Shaft Retainer	RD15653	Oscillating Slider
RD 5723	Oscillating Pawl Cover	RD15181	Worm Bushing (rear) ***	RD15654	Idle Gear B Shaft
RD 5880	Screw	RD15262	Line Roller Support Cover	RD15655	Idle Gear B **
RD 5909	Line Roller Bushing *	RD15263	Line Roller Support *	RD15656	Idle Gear C Shaft
RD 5947	Screw	RD15304	Drag Click Spring *****	RD15657	Idle Gear C **
RD 6192	Washer **/*****	RD15626	Drag Knob	RD15658	Rear Protector
RD 6332	Line Roller Washer *	RD15627	Drag Click *****	RD15660	Oscillating Guide A
RD 6395	Roller Clutch Assembly	RD15628	Spool Assembly	RD15661	Oscillating Guide B
RD 6549	Drive Gear Bushing *****	RD15629	Line Safety Guard	RD15662	Body
RD 6597	Screw	RD15630	Bearing Retainer	RD15663	Handle Screw Cap
RD 6616	Screw	RD15631	Main Shaft	RD16053	Oscillating Slider Bushing ***
RD 7175	Line Roller *	RD15632	Rotor Nut	RD17657	Oscillating Pawl ***
RD 7583	E Lock	RD15633	Bail Spring Guide A *****	RD17718	Worm Shaft ***
RD 7964	Drag Washer	RD15634	Bail Spring Guide A Support *****		
RD 8374	Ball Bearing *****	RD15635	Bail Spring *****	PK 0118	Line Roller Set *
RD 8776	Oil Cap	RD15636	Bail Spring Guide B *****	PK 0148	Gear Set **
RD 9444	Screw	RD15637	Bail Arm	PK 0358	Oscillation Set ***
RD11686	Bearing Spacer *	RD15638	Bail Spring Cover	PK 0150	Bail Spring Set *****
RD11717	Spool Support A	RD15639	Rotor	PK 0151	Bearing Set *****
RD11718	Spool Support B	RD15640	Bail Hold Support Guard	PK 0152	Drag Clicker Set *****

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